

**FORD TRUCK RWD CASTER KIT**

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*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

**Plan Ahead - Read All Instructions BEFORE installing part**

1. Jack up vehicle and place jack stand under axle.
2. Remove spring and spring bolt from axle.
3. Remove radius arm bushing nut and radius arm from vehicle.
4. Place radius arm in vise, enlarge lower spring bolt hole to 1.25 inches.
5. Replace radius arm bushing and radius arm in vehicle.
6. Place cam on spring bolt at head of bolt, replace spring bolt with cam in enlarged hole.
7. Replace spring/shock assembly.
8. Loosen axle pivot bolt.
9. Adjust caster to manufacturers' specification.
10. Torque spring nut to manufacturers' specification.
11. Complete alignment and road test vehicle.



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